# **+** AUTODOC CLUB

How to change rear wheel bearing on **Citroën Berlingo M** – replacement guide







#### **VIDEO TUTORIAL**



## important!

This replacement procedure can be used for:

CITROËN Xantia Hatchback (X1\_, X2\_) 1.6 i, CITROËN Xantia Hatchback (X1\_, X2\_) 1.8 i, CITROËN Xantia Hatchback (X1\_, X2\_) 2.0 i, CITROËN Xantia Hatchback (X1\_, X2\_) 2.0 i 16V, CITROËN Xantia Hatchback (X1\_, X2\_) 1.9 Turbo D, CITROËN Xantia Hatchback (X1\_, X2\_) 2.0 Turbo, CITROËN Xantia Hatchback (X1\_, X2\_) 1.8 i 16V, CITROËN Xantia Hatchback (X1\_, X2\_) 2.1 Turbo D 12V, CITROËN Xantia Estate (X1\_, X2\_) 2.0 Turbo, CITROËN Xantia Estate (X1\_, X2\_) 2.0 i, CITROËN Xantia Estate (X1\_, X2\_) 1.8 i, CITROËN Xantia Estate (X1\_, X2\_) 2.0 i 16V, CITROËN Xantia Estate (X1\_, X2\_) 1.9 Turbo D, CITROËN Xantia Hatchback (X1\_, X2\_) 1.9 SD, (+ 44)

The steps may slightly vary depending on the car design.

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# REPLACEMENT: WHEEL BEARING – CITROËN BERLINGO M. TOOLS YOU MIGHT NEED:



- Wire brush
- WD-40 spray
- All-purpose cleaning spray
- Ceramic grease
- Torque wrench
- Drive socket # 12
- Drive socket # 41
- Torx bit T30
- Wheel impact socket #19
- Ratchet wrench

- 3-Arm Gear Puller
- Phillips Screwdriver
- Impact screwdriver
- Hammer
- Tap wrench
- Pin punch
- Bush and bearing driver set
- Crow bar
- Wheel chock

**BUY TOOLS** 

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#### **AUTODOC** recommends:

- Do not re-use the bearing assembly of your Citroën Berlingo M car.
- The wheel hub bearing replacement procedure is identical for both wheels on the same axle.
- Please note: all work on the car Citroën Berlingo M should be done with the engine switched off.

#### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

- Secure the wheels with chocks.
- Loosen the wheel mounting bolts. Use wheel impact socket #19.



Raise the car.



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#### Replacement: wheel bearing – Citroën Berlingo M. AUTODOC recommends:

- If you are using a jack, make sure it rests on a flat surface without any unevenness.
- Be sure to additionally secure the car with jack stands.

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Unscrew the wheel bolts.



#### **AUTODOC** recommends:

• Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. Citroën Berlingo M

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Remove the wheel.



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6 Clean the brake drum fasteners. Use a wire brush. Use WD-40 spray.



Unscrew the brake drum fasteners. Use Torx T30. Use an impact screwdriver.



Remove the fastening bolts.

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Unscrew the fasteners of the centre console and remove it. Use a Phillips screwdriver.



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Loosen the parking brake cable adjustment nut. Use a drive socket #12. Use a ratchet wrench.



11 Remove the brake drum. Use a crowbar.



Remove the hub bearing protection cap. Use a crowbar. Use a hammer.



Unstake the axle nut. Use a pin punch. Use a hammer.

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Unscrew the hub bearing fasteners. Use a drive socket #41. Use a tap wrench.

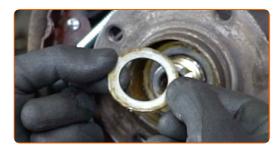


Remove the fastening nut.



Remove the wheel bearing washer.

**17** 



Remove the wheel hub together with the bearing. Use 3-Arm Gear Puller.



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Clean the hub bearing mounting seat. Use a wire brush. Use all-purpose cleaning spray.



Treat the wheel bearing mounting seat. Use WD-40 spray.



Install the new wheel hub together with the bearing.



Push the hub in until it stops. Use a bush and bearing driver set. Use a hammer.



Fit the wheel bearing washer.



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23 Install the fastening nut.



Tighten the hub fastener. Use a drive socket #41. Use a torque wrench. Tighten it to 275 Nm torque.



Restake the wheel hub retaining nut. Use a pin punch. Use a hammer.



Install the hub bearing protection cap. Use a bush and bearing driver set. Use a hammer.



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27 Treat the wheel hub in the area where it contacts the brake drum. Use ceramic grease.



28 Install a brake drum.



29 Install the fastening bolts.

31



Tighten the brake drum fasteners. Use Torx T30. Use a torque wrench. Tighten it to 10 Nm torque.



Clean the wheel rim mounting seat. Use a wire brush.



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Treat the surface where the wheel rim contacts the brake drum. Use ceramic grease.



33 Install the wheel.



#### **AUTODOC** recommends:

 Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. Citroën Berlingo M

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Screw in the wheel bolts. Use wheel impact socket #19.



## Replacement: wheel bearing – Citroën Berlingo M. Professionals recommend:

• Without starting the engine, press the brake pedal several times until you feel significant resistance.

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Adjust the parking brake cable adjustment nut. Use a drive socket #12. Use a ratchet wrench.



Install the centre console and screw in its fasteners. Use a Phillips screwdriver.



Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #19. Use a torque wrench. Tighten it to 90 Nm torque.



Remove the jacks and chocks.





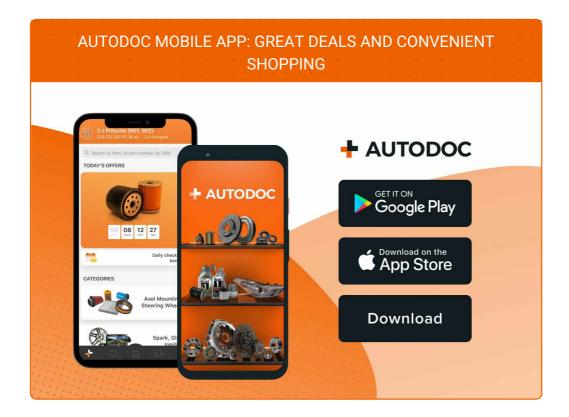
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